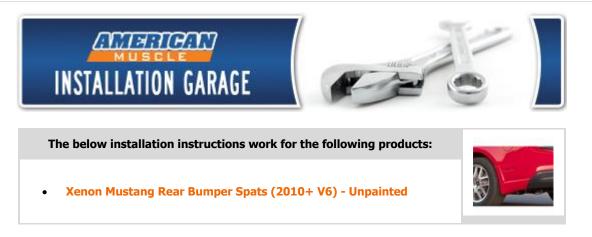
Xenon Mustang Rear Bumper Spats (2010+ V6) - Unpainted - Installation Instructions



Please read through the instructions carefully before starting this project. Take the time to get all the materials together as well as all the safety equipment.

Warning:

Do not prep, drill or paint the parts until fitting is complete.

Note:

Urethane parts might seem to be slightly distorted upon test fit If so, place them in the sun topside up (if a warm day) or in a warm area, with a support underneath the part that allows all four edges to hang over by 2", approximately 70-80 degrees F, for 2-3 hours and it will return to its original shape and become more flexible.

Tools Needed :

- Acetone or MEK
- Burgundy Scotchbrite Pad
- Cleaning Cloths

Prepping for Painting:

- 1. WASH the paintable surfaces with a heavy duty detergent degreaser i.e....Castro! purple stuff, Palmolive liquid dish soap, red hot, and USP90 scuff gel, using a gray scuff pad until the part is dull and then rinse thoroughly.
- 2. SAND across item with 400 grit or finer paper and check for imperfections. Repair as needed.
- 3. RE-WASH with heavy detergent degreaser and USP90 scuff gel or Palmolive liquid dish soap using gray scuff pad to remove any residue. Rinse thoroughly and wipe dry with a lint free towel.
- 4. WIPE item down using SC159 plastic and anti-static cleaner with lint free towel.
- 5. SPRAY item with UPO7227 plastic adhesion promoter.
- 6. SPRAY item with P30 sealer base coat then clear coat.
- 7. DO NOT oven bake our parts above 100 degrees F. They should be well supported during any heat cycle to avoid the flexible part from warping.

Installing Prep:

- 1. REMOVE I/z" masking tape from the backside of the part.
- 2. The area where the tape is to be installed has 2 rows of Vi" x .60 tape installed next to each other on each end and a single row of tape in the top and bottom tape ledge area.
- 3. REMOVE any paint over spray on the tape area of the part with acetone and if needed use 3M #7447 Scotchbrite burgundy pad. After paint over spray is removed wipe tape ledge with a clean rag and acetone.
- 4. CLEAN the tape ledge on the inside of the part with MEK or Acetone.
- 5. ROUGH up the tape ledge using 3M burgundy Scothchbrite pad that has been dipped in MEK or Acetone and then wipe clean with the MEK or Acetone.
- 6. APPLY the provided 3M adhesion promoter, #4298, onto the part and PRESS the tape on with the handle part of scissors.
- 7. ALLOW the part to set with the tape applied for about 30 minutes this will help the curing process, before installing the product on vehicle.

Installation:

- 8. The part needs to be warm which will increase its flexibility and the ease of installation
- 9. CLEAN the area which the tape will contact the vehicle with acetone or MEK.
- 10. PULL all the ends of the tape red back liner outside the edge of the part so you can pull them when the part is in place.
- 11. SET the part in place and slowly pull the red liner from the tape and press the part snuggly into position
- 12. DRILL w/ 7/64" drill bit the two locations on the inside flange area of the wheel well. These locations are dimpled in the part.
- 13. DRILL w/ 3/16" drill bit a hole located at the back lower inside edge of the part (it is dimpled) and then install the supplied Xmas tree fastener.

Installation instructions provided by Xenon

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