

1999-2004 QUARTER WINDOW COVER



Before beginning, thoroughly clean the quarter windows to make sure they are free of any dirt or contaminants.

To ensure a strong bond, please make sure you use the alcohol prep pads and 3M Adhesion Promoter as illustrated in the instructions.

1



There is a small piece of rubber weatherstripping on some 99-04 cars that will have to be removed prior to installation. If it is present on your vehicle, simply start pulling the strip out as shown in the photo below until it comes completely out of the channel. ***Removing the rubber strip will not cause any issues, as the negative space will be taken up by the window cover and prevent any possible leaks***

3



Peel the backing from the 3M Adhesive as shown below.

2



Using the supplied alcohol prep pads, thoroughly clean the outside edges of the quarter window where the adhesive will attach.

4



Place the cover on the window, aligning it first with the bottom rear corner and weatherstripping. Once it is properly aligned, press down firmly around the outside edges to fully seat the adhesive. Repeat Steps 1-5 for the opposite side.

MMD
MODULAR MUSCLE DESIGN