

## 1996-2004 4.6L 2-V Mustang Throttle Intake

## Part# 1780

## INSTALLATION INSTRUCTIONS

## Included In This Kit-

Throttle Intake (4) mounting screws (2) PCV fittings EGR& IAC gaskets

(2) TPS screws TPS bushing (2) throttle cable bracket mounting bolts.

**Tools Required-**

1/4" Drive Ratchet 6" Extension 4 &6mm Allen wrenches

8mm & 10mm Deep Sockets Phillips Screwdriver

- **Step 1** Disconnect negative (–) battery terminal and remove the intake air hose to the throttle body.
- **Step 2** Remove the 2 EGR tube bolts on the driver's side of the plenum.
- **Step 3** Remove the throttle cable bracket bolts and disconnect the Throttle and cruise control cables from the throttle body.
- **Step 4** Disconnect the electrical and vacuum connections that attach to the plenum and throttle body.
- **Step 5** Remove the 5 mounting bolts that attach the plenum to the manifold and remove the throttle body/plenum assembly from the vehicle.
- **Step 6** Determine the PCV fitting your application requires and install into the plenum.

Note; Install the PCV fitting before installing the IAC valve.

'96-'01 = small PCV fitting. '02-'04 = large PCV fitting.

- Step 7 Install the IAC valve using the supplied gasket and original bolts.
- **Step 8** Place TPS bushing over the TPS shaft and install TPS using the supplied screws.
- **Step 9** Inspect the plenum to lower manifold gasket, be sure to wipe any debris from the mating surfaces then install the throttle body/plenum assembly onto the intake manifold using the supplied bolts.

Note: For this installation you will only use 4 of the 5 mounting holes on the intake manifold.

- Step 10 Re-establish the electrical and vacuum connections.
- **Step 11** Attach the throttle and cruise control cables to the Throttle Intake and attach the bracket to the Throttle Intake using the supplied bolts.
- Step 12 Reconnect the EGR tube using the supplied gasket and original bolts.
- **Step 13** Reconnect the intake air hose and the negative battery terminal.

