

## X-Pipe Installation For Ford Mustang GT PN 60510



These instructions have been written to help you with the installation of your Borla Performance Exhaust System. Please read this document completely before beginning the installation of your system.

Please compare the parts in the box with the bill of materials provided to assure that you have all the parts necessary for this installation.

To ensure this part number fits your specific model year, please visit our website for the latest model year listings at [www.BORLA.com](http://www.BORLA.com).

**Thank you for purchasing a Borla Performance X-Pipe.**

**This Borla Performance X-Pipe (Part number 60510) has been designed for the Ford Mustang GT equipped with a 4.6L V8 engine and automatic or manual transmissions.**

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer perform the installation of this system. However, if you decide to perform the installation on your own it is recommended that two people are used. This installation should not be performed by one person due to the risk of injury. Ensure the installers use all under car safety precautions including eye protection.

*Please take time to read and understand the following...*

By installing your Borla Performance X-Pipe, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance X-Pipe

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

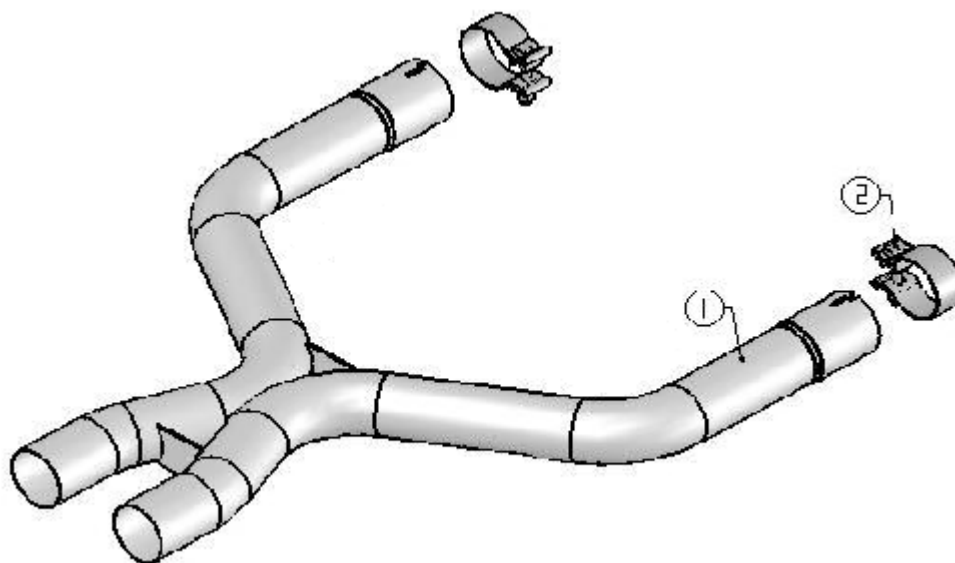
Included with your Borla Performance X-Pipe is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance X-Pipe, please give us a call at the number provided on the warranty card.

**Minimum Required Tool List:****TOOLS:**

- 1 3/8" Drive Ratchet
- 2 3/8" Drive Extension 3"
- 3 15mm Socket
- 4 Pry Bar
- 5 Flat blade screwdriver
- 6 Tape measure
- 7 Marker
- 8 Reciprocating saw or pipe cutter

**SHOP SUPPLIES:**

- 1 Spray Lubricant

**Borla Performance X-Pipe Bill of Materials**

1. X- pipe assembly
4. 2.50" clamp (qty 2)

**Caution!!! *Never work on a hot exhaust system. Serious injury in the form of burns can result*** If the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.

*Note: It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance X-Pipe.*

Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your original H-Pipe from your vehicle.

**Note: Before removing the original H-Pipe from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance X-Pipe.**

## Original H-Pipe Removal

*Note: With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.*

1. Loosen the clamps located just behind the H-pipe. (See Fig. 1)
2. Loosen the clamps located just in front of mid-muffler assemblies. Save hardware for installation. (See Fig. 2)
3. Beginning with the left (driver) side, using a flat blade screwdriver, pull the clip to disengage it from the pipe. (See Fig.3)
4. Remove the left (driver) side over axle pipe shown by removing the front of the pipe first then sliding it out of the muffler assembly. (See Fig. 4)
5. Remove the factory clamp for use during the installation of your new X-pipe.
6. Repeat steps 3 thru 5 for the removal of the right side over axle pipe.
7. **(Use Figure 5A if front pipes have hangars)**: Measure and mark a line 1" on front pipe in front of hangar.  
**(Use Figure 5B if front pipes do not have hangars)**: Measure and mark a 10" line on front pipe after the catalytic converter. Using a reciprocating saw or a chain style pipe cutter, cut the pipes as marked. Remove original H-Pipe from assembly. De-bur the inside and outside of the pipes.
8. Using a reciprocating saw or a chain style pipe cutter, cut the pipes. (See Fig. 6)
9. Lubricate the hangers and rubber isolators.
10. Remove the original H-Pipe assembly from the vehicle. (See Fig.7)
11. De bur the inside and outside of the pipes.

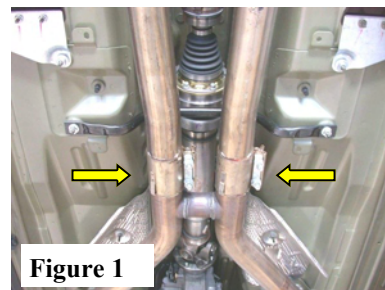


Figure 1

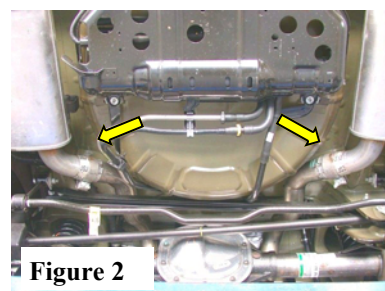


Figure 2

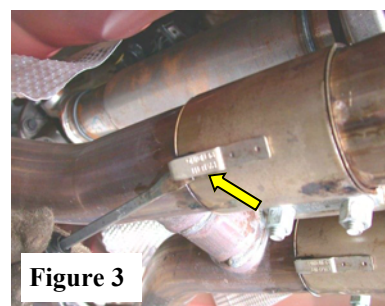


Figure 3



Figure 4

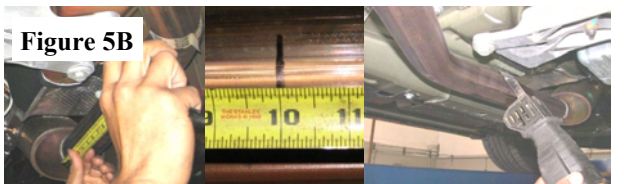
**Warning:** Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. **DO NOT** use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.

## Borla Performance X-Pipe Installation

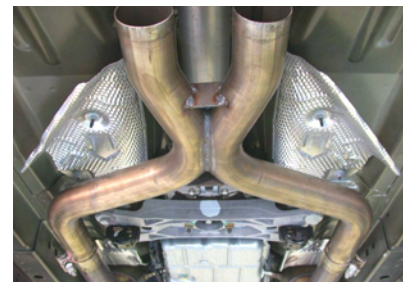
1. If hanglance a clamp over the expanded end of the X-Pipe assembly and set it up into position as installing the hangers into the rubber isolators. Do Not tighten the clamps.
2. Place the original clamp over the expanded end of left (driver) side over axle pipe and set it into position by first installing the rear portion into the muffler assembly. (See Fig. 8)
3. Repeat step 3 for the installation of the right (passenger) side over axle pipe.
4. Check your exhaust system for proper clearance under the vehicle and also for tip alignment.
5. Reinstall left and right over axle pipes or Borla rear-section exhaust.
6. Once position has been determined to be correct, tighten the Accuseal™ clamps to 32-35 ft. lbs.
7. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the exhaust system.

*Note: When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.*

8. Start vehicle and check for any leaks. If any leaks are found, determine cause (such as loose or incorrectly positioned clamp) and repair as necessary.



**Figure 6**



**Figure 7**