



2005-2010 FORD MUSTANG X-PIPES FOR FULL LENGTHS PART# 1636/5, 1637/5, 16995, 16985

INSTALLATION INSTRUCTIONS

TOOLS REQUIRED-13, 15mm sockets, ratchet, 3/4" wrench, 22mm wrench.

- STEP 1** Disconnect negative battery cable.
- STEP 2** With BBK Full Length headers (**part #'s 1641/0/5 or 16495**) installed, lift X-pipe in place.
- STEP 3** Line up rear of X-pipe with stock barrel style clamps and slip clamps over reduced end of X-pipe.
- STEP 4** Position X-pipe collector flanges up to headers, connect headers and X-pipe with studs supplied in the header kit.
- STEP 5** Adjust position of exhaust system for fitment and clearance. Tighten clamps and collector nuts.
- STEP 6** Remove rear O2 sensors from the stock midpipes.
- STEP 7** Install rear O2 sensors in the BBK X-pipe.
- STEP 8** Connect supplied O2 sensor extension wires to plugs at wire harness at the side of the trans. Connect the sensors.
- STEP 9** Start engine and check for any exhaust leaks.



***X-pipe shown installed
Connects to stock rear barrel-style clamps***

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