



# High Performance Mid-Pipes

Part #: 1507,1521,1562,1563,1565,1566,

1581,1616,1618,1661,1662,

1663,1664,1665,1666,1669,1670,

10010



## Special Tools

### Required:

- Sawz-All
- WD-40

## Install Time:

Approximately  
45 mins

## Difficulty:

2 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

### STEP 1

- Place all four corners of the vehicle on jack stands or use a drive on lift.

### STEP 2

- Disconnect the negative battery terminal.

### STEP 3STEP 5

- Remove the oxygen sensors using a 22mm wrench. Then take off the header flange nuts at the collector and disconnect the air tube from the H-Pipe. **(In some instances cutting 1-2 inches in front of the factory clamp for the air pump tube on the H-Pipe may be necessary).**

### STEP 4

- Disconnect the mufflers from the mid-pipe. Lubricate the H-Pipe hangers with WD-40 or equivalent and slide back to remove.

### STEP 6

- Using the supplied muffler style clamp, install over the mid-pipe crossover tube and tighten to avoid any leaks. This part can also be welded to avoid any exhaust leaks

- For installation simply reverse the previous steps, making sure to reconnect the air tube to the connector tube located on the new mid-pipe (Used supplied hose and clamps if cutting was required).

***NOTE!!! Be sure to add a small amount of anti-seize to the top thread of each oxygen sensor using the supplied anti-seize packet. As you thread the oxygen sensor back into the part the anti-seize will spread evenly throughout the threads.***

***NOTE!!! Do not plug off the air line from the air pump. Air pump damage and premature catalytic converter damage will occur.***

***\*1994 and newer models are equipped with bolt on hanger system rather than steel slide style used on the 1986-93 models. To remove simply unbolt the H-Pipe from the hanger mount.***



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For any questions, email us:  
tech@bbkperformance.com

installation instructions

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**IMPORTANT:** All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.

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