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2011 Mustang V6, Powerflo Axle-Back Exhaust

PACKING LIST

Before installation, use this checklist to make sure all necessary parts have been included.

ITEM	QTY	CHECK	PART NUMBER	DESCRIPTION
1.	1		310556024	Muffler Assembly, DS, '11 Mustang V6, Powerflo
2.	1		310556025	Muffler Assembly, PS, '11 Mustang V6, Powerflo
3.	2		310305080	Tip, 4" O.D., 9.5"L, 2.5" Inlet, Torca and Logo
4.	2		308144380	Torca Clamp, 2.5"
5.	2		10640	Torca Clamp, 2.25"
6.	1		INSTR	Instructions

WARNING: SLP Recommends allowing the vehicle to cool (not running) for five hours before beginning installation.

<u>INSTALLATION INSTRUCTIONS - # M31024</u>

1. Raise and fully support the vehicle (a vehicle lift is recommended). If you do not have access to a lift, you may raise the rear using a jack/jackstands or by using drive-up type ramps.

2. With a Sawzall or other equivalent tool suitable for cutting metal, cut the factory mufflers off (both driver and passenger side) where shown in figure 1. De-burr the ends of the pipes left on the car.

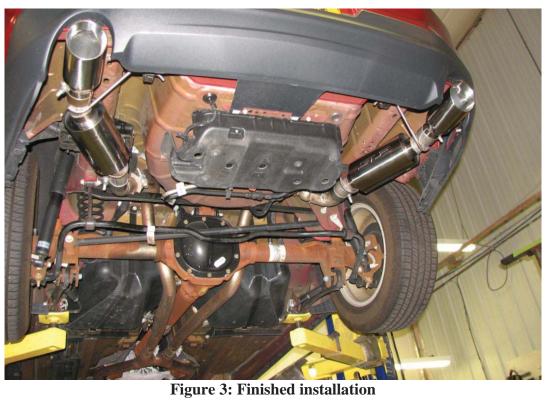


Figure 1: Cut off factory mufflers here

- 3. Remove the factory mufflers from the vehicle by first removing the rearmost rubber isolator and sliding the mufflers out from the fixed isolator mounted to the chassis. A few sprays of WD-40 on the isolators will make this much easier.
- 4. Take the SLP muffler, slide a 2.25" clamp over the inlet side, and slide onto the factory pipe you just cut. Slide the hangers into the fixed isolator at the same time.
- 5. Install the rear-most rubber isolator to hold the mufflers up.
- 6. Repeat steps 4 and 5 for the other side.
- 7. Slide a 2.5" clamp over the inlet of the exhaust tip, and slide onto the outlet side of each new muffler. Repeat for other side.
- 8. Adjust system from front to back to allow for adequate clearance all around and tighten all clamps.
- 9. Test drive vehicle and inspect for any leaks.
- 10. The finished installation should look like Figures 2 and 3.



Figure 2: Finished Installation



11. The installation is now complete. Enjoy!